

ABSTRACT OF THE DISCLOSURE

A method for producing a weather strip having an extruded straight part and a molded part molded at an end of the extruded straight part, which enables smooth injection of a molding material, and does not require any additional cutting process, thereby exhibiting improved productivity. The method includes the steps of providing protrusions in a mold so as to protrude into a mold cavity from positions adapted to mold a bottom part of the weather strip, injecting a molding material into the mold cavity with a plurality of sprue gates which are provided on an upper side of the mold so as to extend downwardly through the protrusions, directly or by way of short gates, and opening the mold such that the molding material is cut at joints between the sprue gates and the mold cavity.